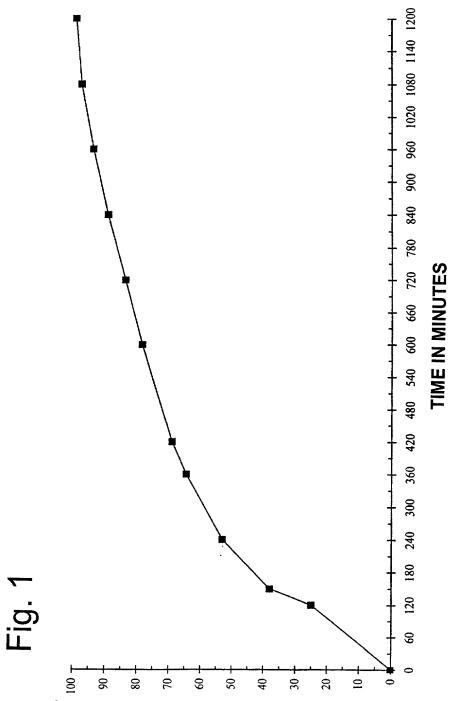
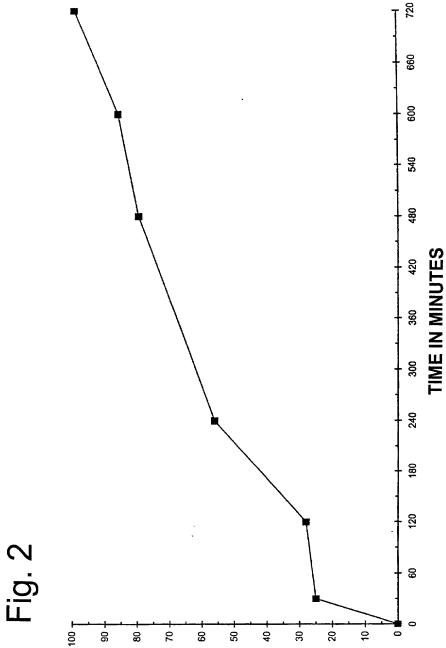
RELEASED ACTIVE SUBSTANCE IN % OF THE TOTAL DOSE (CALCULATED AS TRAMADOL HYDROCHLORIDE)



RELEASED ACTIVE SUBSTANCE IN % OF THE TOTAL DOSE (CALCULATED AS TRAMADOL HYDROCHLORIDE)



540 480 420 TIME IN MINUTES 8 120 Fig. 3 9 - 0'09 50,0 40,0 10,01 . 0,08 - 0'02 30,0 RELEASED ACTIVE SUBSTANCE IN % OF THE TOTAL DOSE (CALCULATED AS TRAMADOL HYDROCHLORIDE)

9

